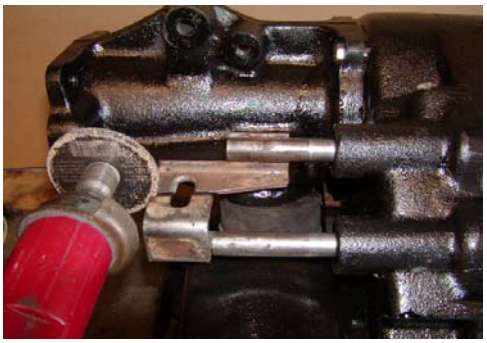
EB-D20 TWIN-STICK TRANSFER CASE SHIFTER

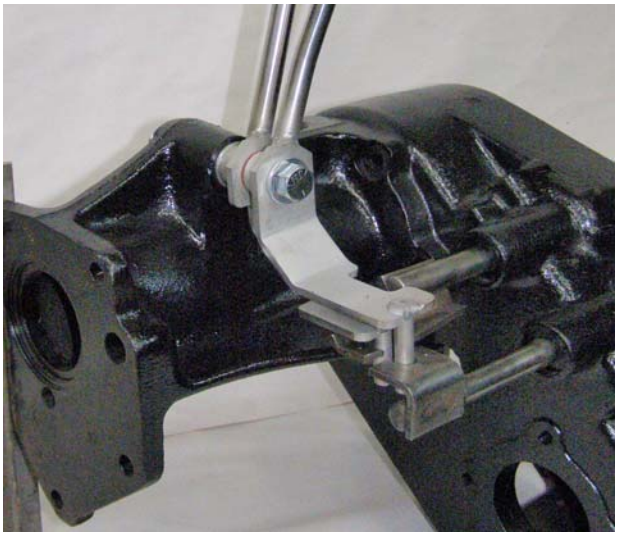
J-SHIFT P.N. JB-33
T-SHIFT P.N. JB-32
FOR BRONCO DANA 20 TRANSFER CASE

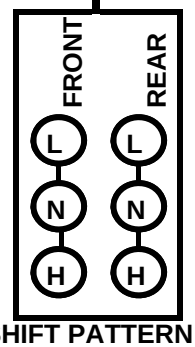
J-SHIFT

REMOVE STOCK SHIFTER,
CUT SHIFT RAILS WITH SAWSALL OR CUT-OFF TOOL.
LEAVING SMALL GAP BETWEEN THEM.
MOUNT TWIN-STICK WITH NEW BOLT AND BUSHINGS

NOTE: NO INTERNAL MODIFICATIONS ARE REQUIRED FOR J-SHIFT TRANSFER CASES.



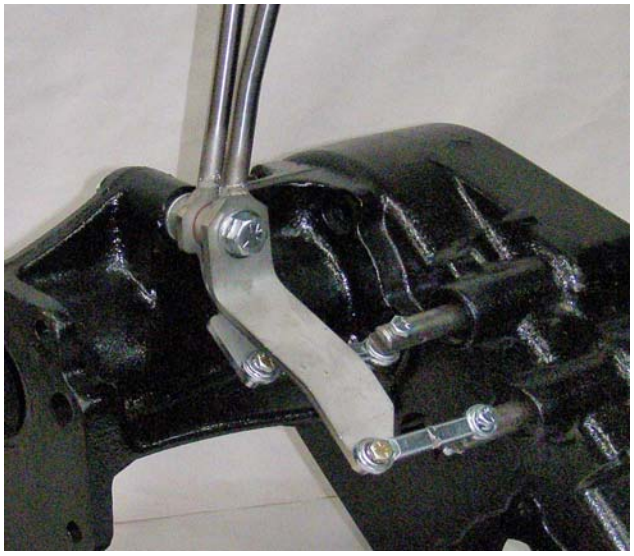


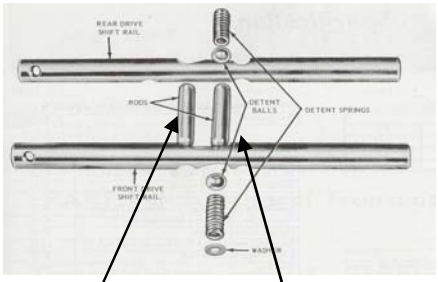


SHIFT PATTERN

T-SHIFT

REMOVE STOCK SHIFTER,
MOUNT TWIN-STICK WITH NEW BOLT AND BUSHING





NOTE: FOR FULLY INDEPENDENT SHIFT-RAILS ON T-SHIFT TYPES, INTERLOCK PILLS BETWEEN SHIFT-RAILS MUST BE REMOVED. COMPLETE DISASSEMBLY OF TRANSFER CASE REQUIRED.

WARNING: THIS MODIFICATION MAKES IT POSSIBLE TO SHIFT ONE SHIFTER INTO HIGH, AND ONE SHIFTER INTO LOW AT THE SAME TIME.

NOTE: THE SHIFTER HANDLES CAN BE EASILY ADJUSTED BY GENTLE HEATING WITH A PROPANE TORCH TO A DULL RED AT THE POINT WHERE THEY REQUIRE BENDING. DO NOT OVER HEAT, JUST BARELY RED. KEEP IN MIND THAT THIS WILL CAUSE DISCOLORING OF THE METAL, SO ALL "ADJUSTMENTS" SHOULD BE MADE ON A PART OF THE SHIFTER THAT WILL BE COVERED BY THE BOOT.

WARRANTY:
1YEAR MATERIALS AND WORKMANSHIP
MADE IN U.S.A. (BY AMERICANS)