PD 1500.00
1500.00

Garrett Machine

SPECIALIZING IN Ford

472 F. St., Lebanon, OR. 97355
Phone: (503) 259-2514
Fax (503) 259-2514

2617 S.E. Pacific Blvd.
Albany, OR. 97321
Phone: (503) 926-6562

PROFESSIONAL DRAG RACING
RACING PARTS
PROFESSIONAL FABRICATION: CHASSIS, PERFORMANCE
MOTORS & GEARS

A FINANCE CHARGE OF 2% per month (ANNUAL PERCENTAGE 18%) made on past due accounts. Title to the property herein described, and any additions or substitutions, shall remain in the seller's name until paid in full. Purchaser agrees to pay attorney's fees, court costs and all expenses involved in the event legal action is necessary for the collection of this invoice.

NAME [redacted] DATE [redacted]

ADDRESS [redacted]

CITY [redacted]

MAKE OF UNIT 1992 for 1973 Bronc. MAN. trans
Prem. 4x4 357 CID windson Late Blk. One Piece Rear Main

Qty	Part No.	Size	Part	List	Net
1-set	F/M hypereutetic		Pistons & Pins Perf. 4.030		345.00
Hastings	Perf.		Rings Moly 4.030		79.95
Crane	Perf. 272° 284°		Camshaft .484-.512		225.00
F/M	Perf.		Rod Bearings STD tri metal		95.00
Ford	Perf.		Main Bearings STD Tri metal		INC.
Dura-Bond	Perf.		Camshaft Bearings tri metal		38.00
351 W	Late	Factory	Connecting Rods Full Prep.		INC.
Cloyes	true	Roller	T. Chain New Fuel Pump Dr.		79.95
Cast	IRON Cam	3 POS	T. Gears Steel Crank		INC.
Sweet	Pro H.V.	Hi Press	Oil Pumps GRD & hardware		86.95
F/M	Pro Prem.	Perm.	Overhaul Gask. Kit Torque		85.00
F51	Pro one	Piece	Rear Main Seals neoprene		22.50
F.M.	Chrome	stem	Valves-Intake Re manufactured		INC
Ford	Chrome	Stem	Valves-Exhaust "		INC.
			Valve Seats Factory		INC.
			Valve Guides Factory		INC.
Ford	Pro Poly	Ex	P.C. Stem Seals teflon int		10.00
Crane	Perf.	1.550	Valve Springs with Dampers		85.00
Int	.030		Spring Seats Ex.		8.00
Int	.001		Freeze Plugs Gallery Plugs		8.95
HI-PO	Cam	really Retainers?	Cyl. Sleeve Ex to 100 Dave's		99.95
Motorsport	Cam		Pin Bushings thrust plate		19.95
ARP	Perf. 190,000 PSI		Rod/Bolts/Nuts Boss 302		89.95
Crane	Perf. anti		Lifters Pump hyd.		kit
Ford	case Exch.	Pan	Engine Kit mech. Fuel Pump		40.00
Shop	materials	MPZ-Loctite	Hi temp Fel-pro plate		30.00
1-Ex.	Man.	Exch. Price	Ford Bronco		50.00
Rear	Frost Plugs	8.95 7	ats Kendall GT1 20/50 21.00		29.95
1-EDE	Perf. NON EGR		351 W alloy int 4V		229.95
1-Prem.	Holley all	Metal 750,	Fuel Line elec. ck Ford Base		325.95
GRD 8	Int. Man. Kit	12.00	Fuel pump Blk. Plate GRD 8 Bolt		20.00
					2105.00
			Misc. Parts		
			TOTAL PARTS		

Qty	Service	List	Net
	Hot Tank all Parts		125.00
	Install Cam Bearings Test Fit cam		30.00
	Align Bore Mains De Burr Chamfer torque 10 LBS		
	Align Hone Mains 3.1930 - .0002		135.00
	Rebore and Hone Rottler Bore true 4.028 CK 10 AN 600 4.031		190.00
	Surface Block CK Decks .0025 OF		19.00
	Pin Fit and Rod Align Chamfer De Burr Side CC SQ. true		29.00
	Recondition Rods torque 50 LBS 3.4175 - 3.4270		130.00
	Tobin Arp Bore Rods torque ARP Moly stretch .006 AN		
	Magnaflux Major Parts		48.00
	Hydrostatic Pressure Test Cyl heads OK		48.00
	Grind Crankshaft 3.0006 - 2.2108 STD STD		
	Polish Crankshaft		50.00
	Radius Oil Holes		INC.
	Balance Assembly		
	Valve Job 3 angle .060-.080 Re-face valves		150.00
	Surface Heads Broach cut for SQ. .008		76.00
	Cut in Seats Late Mod. Induction hard Ned		
	Spirol Grouve Guides		
	Install Replacement Guides		
	Ream-Hone Guides CK OK		19.00
Mach. and plug Cyl. heads	Air Passages		20.00
Drill out - Re tap heads	Broke Bolts		58.00
Set up heads for Perf. Cam	1.6825 at 95 LBS		48.00
Resurface Ex. Man's (2)		19.00	38.00
	Install Sleeve Polish hone Rottler Bores		19.00
	Mach. Studs Re tap holes		19.00
	Glass Bead valves and Parts		28.00
	Thread Oil Lines machine Flywheel, Repair		32.00
	Press Pistons SUNNEN Method align		80.00
	R & R Block & Oil Plugs		20.00
	Final Clean Parts Blk-crank-pistons heads Rods etc		90.00
	Disassemble & ~~Assemble~~ Paint Parts		150.00
	Labor Blue Print assemble		500.00
	Misc. Service Detail Parts for mach. work - Correct		
Cyl. bores - chamfer bores - Scrub Galleries - ATF Bores			
Cam Lobe moly - Gauge and thrust .005 - set up timing Cam			
Gauge Rod side CL. Gauge Rotating torque - set up TDC for			
Ign. time - CK valve train for Hi Lift cam - set up valves			
set up int. Pre oil motor Press. test 65-70 LBS			
	TOTAL SERVICE		2151.00
	TOTAL PARTS		2105.00
	SUBTOTAL		
	TAX		
	TOTAL		4256.00

Work Authorized By: Ryan 4.027 4.028

Fire order 1-5-4-2-6-3-7-8

Work Received By:

WORK INVOICE 0049

Special Instructions:

Torque Mains / 05 LBS Moly
Torque Rod 50 LBS Moly .006 st. ARP
Torque Cam 55 LBS Moly
Torque heads 105 LB moly
Press. test 65-70 LBS

Thank You!

1-set accel v Grouve 24.00 N/C

Bal. owe 1256.00

Victory Press 1-800-344-5782