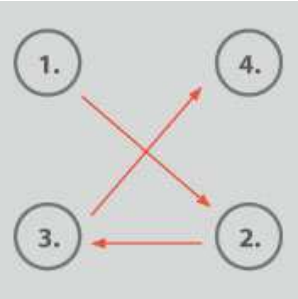
Recommended U-Bolt Torque
For Cold-Formed U-Bolts



- For Cold-Formed U-Bolts which have been torqued to a set preload are recommended to be re-torqued after a short time to take up the stretch in the set of the material.
- U-Bolts that have been well lubricated with an anti-seize compound will have a torque range between plated and unplated values. All the above values are general guidelines.
- The OEM Service Manual on specific models always takes precedence over values shown.
- U-Bolts Must Be Tightened and Torqued Using A Cross Pattern Sequence

Snug U-Bolts in the seqence shown.
Tighten completely in the sequence shown.
Check U-Bolts for tightness after 100 miles

SIZE	MATERIAL GRADE	MAX. TORQUE FT. LBS. PLATED	MAX TORQUE FT. LBS. UNPLATED
3/8-24	5	21	26
7/16-20	5	33	44
1/2-20	5	52	70
1/2-20	8	64	87
9/16-18	5	75	100
9/16-18	8	93	124
5/8-18	5	107	143
5/8-18	8	132	177
3/4-16	5	190	253
3/4-16	8	234	313
7/8-14	5	304	405
7/8-14	8	375	500
1-14	8	758	1,010
1-1/8-12	8	848	1,131
1-1/4-12	8	1,163	1,551